

W-2500

CLAD-WOOD WINDOW FEATURES







AuraLast[®] Wood protects against wood rot for 20 years. Guaranteed.



Guaranteed Protection Against Wood Rot

JELD-WEN Wood Windows and patio doors made with exclusive AuraLast Wood are guaranteed not to rot for 20 years. Wood components made from AuraLast wood maintain their structural integrity even in the toughest climates.



Surface To Core Protection

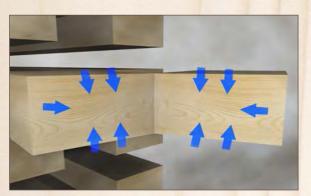
Because of our vacuum/pressure process, AuraLast Wood provides virtually

100% penetration of the protective ingredients. Other manufacturers use submersion/dip-treatment methods, which only protect the outer surface of the wood.



Working With AuraLast Wood is Easy

WOOD AuraLast offers the strength and beauty of real wood because it is real wood, not a composite. AuraLast Wood is colorless, stainable, and odorless.





AuraLast is Safe

AuraLast Wood is made by using a WORRY-FREE water-based solution to deliver the effective ingredients to the core of the wood. Traditional dip-treatments use a solvent-based chemical bath. During production our AuraLast process releases 96% fewer volatile organic compounds than the traditional diptreatment method.



Traditional treatments only protect the outer surface

A JELD-WEN Exclusive

Only JELD-WEN makes window and door products with natural pine AuraLast[®] Wood.

Protects Against Water Saturation

AuraLast Wood offers superior resistance to water saturation, which protects against swelling that causes windows and doors to stick.

Protects Against Termites

Harmful termites will eat through unprotected wood-not so with AuraLast Wood.

Visit jeld-wen.com/auralast for more information

Virtually 100% Surface to Core Protection

STYLES, LITES & COLORS

1

2

3

4

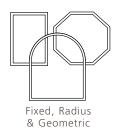
Window Styles





Casement





Standard Prefinished Interiors

- 1. Primed
- 2. Brilliant White
- 3. Ivory
- 8. Fruitwood
- 4. Desert Sand 5. Clear Lacquer
- 9. Cordovan 10. Walnut

6. Wheat

7. Cider

Colors shown may not match final finish.



FSC® certified or SFI certified wood available. See your JELD-WEN dealer for details.

Divided Lites



Grilles Between the Glass (GBG)



Full-Surround (FS) and KD Removable Wood Grilles



5

Simulated **Divided** Lites (SDL)

6





* Actual colors may vary from the samples displayed.

HARDWARE, GLASS & SCREEN OPTIONS

Window Hardware



Double-Hung Sash Options



Standard Sash Option

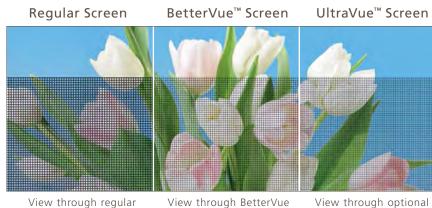
Traditional Sash Option

Screen Options*

These screens are designed to keep more insects outside, while letting more natural light inside.

They feature fine, black fiberglass mesh with a light gloss finish.

BetterVue™ insect screens are standard for awning, casement, and double-hung windows.



fiberglass insect screen

insect screen (standard)

View through optional UltraVue insect screen

* These images are for illustration purposes only. Insect screens are intended to allow air and light in, while keeping insects out. They are not intended to stop children from falling through an open door or window. For safety screens and other security devices, contact your local building supply retailer.

Decorative Glass Options

Tinted Glass

Tinted glass reduces glare, and is ideal for areas that get a lot of direct sunlight in the summer.



Low-E



LoĒ³-366

Textured Glass

Let light in while maintaining privacy with textured glass.



Obscure

Low-E, LoE3-366 and Low-E EC Insulating Glass

High-performance Low-E insulating glass comes standard and helps lower energy costs, allows homes to stay cooler in the summer and warmer in the winter, prevents fading of interior furnishings, and reduces condensation. It also delivers greater visible light transmittance than tinted glass. We also offer optional LoĒ³-366, which provides even more protection against heat loss and fading, as well as greater energy savings.

Most windows and patio doors with Low-E glass are ENERGY STAR[®] qualified. ENERGY STAR products help Americans save energy, save money and reduce their carbon footprints. ENERGY STAR criteria for windows are based on the U-factor and SHGC combinations that provide significant energy efficiency for a given climate zone. It's easy, just tell your JELD-WEN dealer you want JELD-WEN windows that are ENERGY STAR qualified for your climate zone.

For even more protection choose Low-E EC for an "extra coating" that improves the thermal performance of our windows and is the optimal solution for meeting ENERGY STAR criteria in certain regions of the country.

In warm weather, Low-E glass reflects the sun's energy and prevents it from entering the home. In cold weather, Low-E glass reduces the amount of heat lost by reflecting it back inside.

For more information, visit www.jeld-wen.com/energyefficiency.



Tax Credits, Rebates and Incentives

The JELD-WEN website is a great source of information for Tax Credits, Rebates and Incentives on energy efficient products. Visit www.jeld-wen.com for more information. Because the windows in our W-2500 window line are so energy efficient, replacing old windows can mean money in your pocket. In fact, **ENERGY STAR** gualified windows from JELD-WEN are eligible for a Tax Credit in 2013.

ENERGY STAR®

The W-2500 line meets ENERGY STAR[®] criteria in all four climate zones in the United States. ENERGY STAR criteria are achieved in North, North Central and South Central climate zones with the standard glass package of LoĒ²-270 with argon, and in the Southern zone when grilles are used. Without grilles, Southern zone ENERGY STAR criteria are achieved with LoĒ³-366 and argon.





The JELD-WEN website is your ultimate resource for learning about our reliable windows and doors. It has all the product information and design advice you need. Visit us at **jeld-wen.com** today.

OUR RELIABILITY PROMISE

JELD-WEN products create lasting value for your home. We are so confident that you will be pleased with our W-2500 Clad-Wood Windows, that each one carries our industry-leading warranty. Here are just some of the highlights of our warranty...

The Wood and Metal-Clad Wood Window & Patio Door Limited Warranty Includes:

- 20-year coverage against defects in material and workmanship for most product components (such as insulating glass, metal and wood components, and hardware)
- 10-year coverage on polyester clad finishes
- 20-year coverage on AuraLast pine against wood decay and termite damage
- Skilled labor coverage for warranty repairs for 2 years
- Coverage is transferable for 10 years

Important Legal Information

This Limited Warranty document sets forth our maximum liability for our products. We shall not be liable for special, indirect, consequential, or incidental damages. Your sole and exclusive remedy with respect to any and all losses or damages resulting from any cause whatsoever shall be as specified above. We make no other warranty or guarantee, either express or implied, including implied warranties of merchantability and fitness for a particular purpose to the original purchaser or to any subsequent user of the product, except as expressly contained herein. In the event state or provincial law precludes exclusion or limitation of implied warranties, the duration of any such warranties shall be no longer than, and the time and manner of presenting any claim thereon shall be the same as, that provided in the express warranty stated herein. This Limited Warranty document gives you specific legal rights, and you may have other rights that vary from state/province to state province.

NOTE: The above information is a summary of key provisions of the **JELD-WEN Wood and Metal-Clad Wood Window & Patio Door Limited Warranty** effective July 1, 2010. For a complete copy of the current warranty, see your sales associate or refer to **www.jeld-wen.com**.



Major League Soccer

GREEN BUILDING NULLATIVE JELD-WEN is proud to support a better way to build



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